

K&SIBASIC

SIMPLE ENERGY

**Inverter Generator
in Soundproof Housing**
KSB 32i S





EC Declaration of Conformity

Nr. 267

The following products have been tested by us with the listed standards and found in compliance with the European Community Machinery Directive 2006/42/EC, Electromagnetic compatibility Directive (EMC) 2014/30/EC, Noise Directive 2000/14/EC.

Manufacturer: DIMAX INTERNATIONAL GmbH
Address: Flinger Broich 203, 40235 Duesseldorf, Germany
Product: Inverter generator "K&S BASIC"
Type / Model: KSB 32i S

The statement is based on a single evaluation of above mentioned products. It does not imply an assessment of the whole production and does not permit the use of the test lab. logo. The manufacturer should ensure that all product in series production are in conformity with the product sample detailed in this report. The applicant should hold the whole technical report at disposal of the competent all the right.

Applied EC Directives: 2006/42/EC Machinery Directive
2014/30/EU Electromagnetic compatibility Directive (EMC)
2000/14/EC Noise Directive
(EU) 2016/1628 Non-Road mobile machinery emissions

Applied Standards: EN ISO 8528-13:2016
EN 55012:2007/A1:2009
EN IEC 61000-6-1:2019

Gasoline engine KSB 130i corresponds to European Emission Standard Stage V.
This is confirmed by EU TYPE-APPROVAL CERTIFICATE granted by NSAI certification.
Technical service responsible for carrying out the test - CETOC Technical Service s.r.l.
Date of issue 27/08/2025

2000/14/EC_2005/88/EC Annex VI

For model KSB 32i S Noise Lwa guaranteed Lwa= 96 dB (A)



25

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Place of issue: Duesseldorf
Director: Fomin P.

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International GmbH
Flinger Broich 203 40235 Duesseldorf
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P. Fomin

We DIMAX INTERNATIONAL GmbH hereby declare that specified above conforms covering European Parliament and Council Directives, 2006/42/EC of 17 May 2006 Machinery Directive, Electromagnetic compatibility Directive (EMC) 2014/30/EC of 26 February 2014, Noise Directive 2000/14/EC of 8 May 2000. The CE mark above can be used under the responsibility of manufacturer. After completion of an EC declaration of Conformity and compliance with all relevant EC directives.

REACH REGULATION (EC) NO. 1907/2006

The manufacturer confirms that this product complies with the requirements of the REACH Regulation concerning the restriction of substances of very high concern (SVHC). We confirm that supplied parts comply with REACH Regulation (EC) 1907/2006 and contain no SVHC above 0.1%

Based on information received from component suppliers, no SVHC are present in concentrations exceeding the limits defined by the regulation.

This declaration is made on the basis of self-assessment and supplier statements.

ROHS DIRECTIVE 2011/65/EU

This product contains electrical and electronic components that are subject to the RoHS Directive 2011/65/EU.

Based on information and test reports provided by component suppliers, the manufacturer confirms that these components comply with RoHS Directive 2011/65/EU.

INTRODUCTION



Thank you for choosing for **K&S Basic®** products. This manual provides a brief description of safety requirements, setup procedures, and operating instructions. More information is available in the support section at: **konner-sohnen.com/pages/instructions**

You can also go to the support section and download the manual by scanning the QR code or on the website of the official importer of **K&S Basic®** at **www.konner-sohnen.com**



We care about the environment, therefore, we consider it expedient to save paper and leave in print a short description of the most important sections.



Be sure to read the full version of the manual before getting started!



The manufacturer reserves the right to make changes that may not be reflected in this manual, including:

- The manufacturer reserves the right to make changes in the product design, configuration and construction.
- The images and drawings in this manual are for reference only and may differ from the actual components and inscriptions on the products.

Contact information that you are free to use in case of any problems can be found at the end of this manual. All information in this manual is correct to the best of our knowledge and belief at the date of its publication. The current list of service centers can be found on the official importer's website at **www.konner-sohnen.com**



ATTENTION – DANGER!



Failure to follow the recommendations marked with this sign may lead to serious injury or death of the operator or third parties.

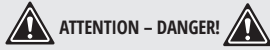


IMPORTANT!



Useful information while operating the machine.

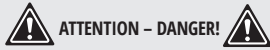
Do not use the generator in rooms with poor ventilation or in conditions of excessive humidity. Do not place the generator in water or on moist soil. Do not expose the generator to rain, snow, as well as to direct sunlight for a long time. Place the generator on a flat, hard surface, away from flammable liquids/gases (at a minimum distance of 1 m). Install the generator at a distance of not less than 1 m from the front control panel and not less than 50 cm on each side, including the upper part of the generator. Keep unauthorized persons, children, and animals away from work area. Wear safety shoes and gloves.



ATTENTION – DANGER!



When using the generator, attention must be paid to the actual power consumption of the connected electrical devices, including the power factor (cosφ) and the starting power, which for devices with motors can be several times higher than the rated power and must not exceed the maximum output of the generator.



ATTENTION – DANGER!



As exhaust gases contain poisonous carbon dioxide (CO₂) and carbon monoxide (CO) gases which are dangerous for life, it is strictly forbidden to install the generator in residential buildings, premises connected to residential buildings by a common ventilation system, other rooms from which exhaust gases may enter living premises.

RESIDUAL RISKS

Despite all design and safety measures applied to this generator set, certain residual risks may still remain during its operation.

NOISE EXPOSURE

The guaranteed sound power level of this generator does not exceed the limits established by Directive 2000/14/EC and applicable EU regulations.

However, prolonged exposure to noise, even within permitted limits, may cause discomfort or fatigue.

Recommendation: When working close to the running generator for extended periods, use approved hearing protection and avoid staying unnecessarily near the noise source.

VIBRATION RISK

The generator is equipped with vibration-isolating mounts to reduce transmission of vibration to surrounding structures.

Nevertheless, continuous or improper operation may lead to operator discomfort or health effects associated with long-term vibration exposure (such as hand-arm vibration syndrome).

Recommendation: Operate the generator only on its vibration-damping supports and avoid prolonged contact with vibrating components.

ENVIRONMENTAL HAZARDS

During fuel filling, oil change, or maintenance, spilled oil or fuel may cause environmental contamination.

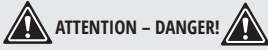


IMPORTANT!



Prevent any fuel or oil from entering soil, sewage systems, or water sources.

In case of leakage or accidental spill, stop the engine immediately, collect the liquid with approved absorbent material, and dispose of it according to local environmental regulations.



ATTENTION – DANGER!



The device generates electricity. Follow safety precautions to avoid electric shock.



IMPORTANT!



The generator should be used as an IT or TN system based on the application. Earthing and additional protective measures such as insulation monitoring or protection against accidental contact (residual current device) must be provided based on the application and the system used.

The generator produces electricity that may lead to an electric shock while neglecting compliance regulations. K&S Basic generators were initially designed as an IT system with basic protection by insulation of hazardous live parts according to DIN VDE 0100-410. The generator housing is insulated from the current-carrying Land N conductors. A layperson without electrical knowledge may only connect one power consumer to the generator without additional protective measures. Connection of a distribution system with more than one consumer may only be carried out by qualified electricians or persons trained in electrical engineering, observing appropriate safety precautions.



IMPORTANT!



It is forbidden to connect to the generator devices which can generate current pulses and direct energy towards the generator (voltage stabilizers, devices with electronic brakes, on-grid and hybrid inverters, etc.).

The generator and power consumers form a closed system, with elements affecting each other. This system is physically different from the public network since it is significantly affected by factors such as unbalanced phase load and non-linear current consumption by power consumers that can cause damage to the generator and power consumers connected to it.



ATTENTION – DANGER!



Be careful. Do not operate the generator, if you are tired, under the influence of drugs or alcohol. Inattention may cause a serious injury.



IMPORTANT!



Using device for other purposes deprives the right for free warranty.

PRECAUTIONS WHEN WORKING WITH GASOLINE GENERATOR

1.2

Do not start the generator operation upon presence of electric load! Disconnect the load before you stop the engine. **Use only unleaded gasoline with an octane rating of 90–95 containing no more than 10% ethanol.** The use of kerosene or any other type of fuel is not allowed! Always follow the manufacturer's recommendations regarding the shelf life and storage of fuel. The fuel in the tank comes into contact with air, which can affect its quality. Over time, depending on the quality of the fuel, deposits may accumulate in the float chamber of the carburetor, which must be drained regularly to ensure the carburetor functions properly. If the generator is not used for an extended period of time, we recommend completely draining the gasoline from the carburetor and the tank via the drain screw on the carburetor to prevent the formation of deposits in the fuel system. Failure to follow these recommendations may lead to the damage of the carburetor.



ATTENTION – DANGER!



Fuel contaminates the land and groundwater. Do not allow the leaking gasoline from the tank!

FIRE SAFETY

Keep a suitable fire extinguisher nearby when operating or servicing the generator.

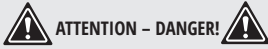
Use only extinguishers suitable for flammable liquids and electrical equipment, such as:

- CO₂ (carbon dioxide) extinguishers
- Foam extinguishers (AFFF type)

Do not use water-based extinguishers on fuel or electrical fires.

Ensure personnel are trained in the proper use of fire extinguishers.

Fuel and fumes generated during operation can be flammable and potentially explosive. Safety regulations require fully charged fire extinguishers to be kept within easy reach of the generator.

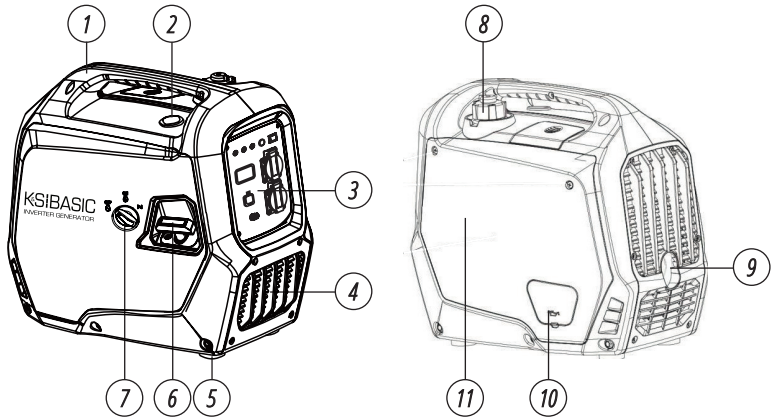


ATTENTION – DANGER!

Always start and use the generator set in a well-ventilated area. It is prohibited to use the generator in an unprepared room (without calculated supply ventilation or a properly designed exhaust gas removal system).

MAIN OVERVIEW

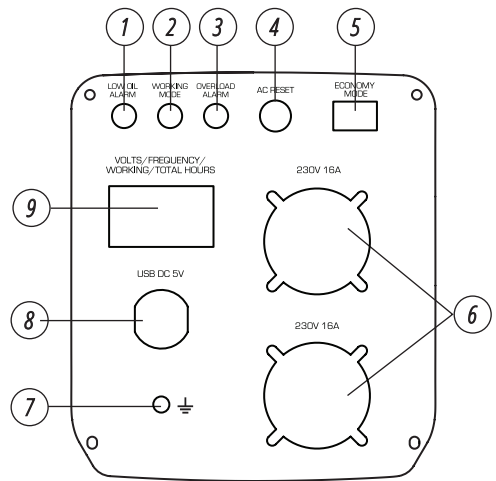
2



1. Transport handle
2. Spark plug service cover
3. Control panel
4. Ventilation grill
5. Antivibration supports
6. Manual starter

7. Multifunctional engine switch
8. Fuel tank cap air vent
9. Muffler
10. Service cover (for motor oil change)
11. Air filter service cover

1. Oil level indicator
2. Working mode indicator
3. Overload indicator
4. RESET button
5. Economy Mode switch
6. AC outlets Schuko 230V
7. Earthing bolt
8. USB-Outputs 2A-5V
9. LED-display (voltage, frequency, working hours)



ACCESSORIES

- Portable power plug 230V (16A) – 2 pcs.
- Spark plug wrench
- Screwdriver
- Tool case
- Oil funnel

SPECIFICATIONS

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Model	KSB 32i S
Voltage	230 V
Max power	3.2 kW
Nominal power	3.0 kW
Frequency	50 Hz
Current (max.)	13.91 A
Outlets	2×Schuko 230V 16A
Engine start	manual
Fuel tank volume	5,5 l
LED display	voltage, frequency, working hours
Noise level Lwa	96 dB
Engine model	KSB 170i
Engine cylinder volume	149 cm ³
Engine type	gasoline 4 stroke cycle engine
Engine power	6.0 hp
Maximum ambient temperature	40°C
Crankcase volume	0.6 l
Power factor	cos φ 1 (230V)
Gross dimensions (L×W×H)	545×335×510 mm
Net weight	22 kg
Protection class	IP23M
Nominal voltage tolerance – max. 5%	

To ensure reliability and increase the engine service life, peak powers may be slightly limited by circuit breakers. The optimal operating conditions are ambient temperature of 17-25°C, barometric pressure of 0.1 MPa (760 mm Hg), and relative humidity of 50-60%. Under these environmental conditions, the generator can provide maximum performance in terms of the declared specifications. In the event of deviations from these environmental indicators, the generator performance may vary.

Please note that continuous loads exceeding 80% of the generator's rated power are not recommended in order to extend its service life.

TERMS OF USE OF INVERTER GENERATOR

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Before starting the device, remember that the total power of the connected power consumers should not exceed the nominal power of the generator.



IMPORTANT!



Inverter generators produce 230 V at 50 Hz and must not be used as a replacement for the main power grid when powering devices designed to feed energy into the electrical grid (such as grid-tied inverters, hybrid inverters, microinverters, etc.). These devices may detect the 230 V 50 Hz output from the inverter generator as the main power supply and can damage the generator through backfeeding.



IMPORTANT!



Make sure that the control panel, the blinds and the underside of the inverter are well cooled and protected against the ingress of small solids, dirt, and water. Improper operation of the cooler can cause damage to the motor, inverter or alternator.

WORKING WITH THE DEVICE

5

OIL LEVEL INDICATOR (RED)

When the oil level falls below the level required for operation, the oil level indicator lights up, and then the engine stops automatically. The engine will not start until oil is added.

AC INDICATOR

When the generator is running and producing electricity, the AC indicator light is on.

RUN/OVERLOAD INDICATOR



IMPORTANT!



The overload indicator may light up within several seconds after start-up or when connecting electrical devices requiring a high starting current, such as a compressor or voltage indicator. However, this is not a malfunction.

Once the generator is working in the normal mode, output voltage light is green. In case of overload, indicator lights red. After 2 minutes working in overload mode, protection device switches on and turns off the power generation to protect the connected electrical equipment and generator. In the event of a short circuit, protection device immediately shuts off electricity. In both cases, indicator is blinking red, but the engine does not stop.

Restart the engine to make the generator produce electricity again.

RESET BUTTON: The RESET button has a built-in overload indicator. When approaching the overload condition, the indicator starts flashing. The overload indicator lights up when the connected generator is overloaded, the inverter control unit overheats or the AC output voltage rises.

If the overload indicator goes on, the engine will continue to operate, but the generator will no longer produce electricity. In this case, you must perform the following steps:

1. Turn off all connected electrical appliances.
2. Reduce the total power of the connected devices until the nominal power of the generator is reached.
3. Press the RESET button once to restore socket voltage. After that the WORKING MODE indicator will flash 3 times and the power supply will be restored.

FUEL TANK CAP AIR VENT

The fuel cap is equipped with a vent for air supply to the fuel tank. When the engine is running, the vent must be in the "ON" position (OPEN). This will allow fuel to enter the carburetor for engine operation. When the generator is not in use, close the vent to the "OFF" position.

EARTHING BOLT

Depending on the installed network, the generator's grounding screw must be connected either to the equipotential bonding bar (IT network) or to the grounding system (TN network). **The generator is built as an IT system (isolated terra) and has no internal connection between N and PE.** Grounding of the generator is not required for mobile applications and direct power supply to electrical loads. Grounding the generator or equipotential bonding via the grounding screw is not required for mobile applications and direct power supply to electrical loads. Equipotential bonding between the generator and the electrical loads is achieved via the PE contact of the sockets and the corresponding conductors of the power cables. Connection of the external distribution should only be carried out by a qualified electrician, observing all prescribed safety precautions.

It is the responsibility of a trained electrician to follow national regulation to properly assess the correct installation type.

Any modification to bond Neutral to Earth must only be performed by a qualified electrician in accordance with local regulations.

CHECK BEFORE GETTING STARTED

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CHECKING THE FUEL LEVEL

1. Unscrew the fuel cap and check the fuel level in the tank.
2. Fill the fuel tank to the fuel filter level.
3. Tighten the fuel cap securely.
4. Open the air intake vent on the fuel cap .

Recommended fuel: unleaded gasoline with an octane rating of 90–95 containing no more than 10% ethanol.

Fuel tank volume: 5,5 l.



IMPORTANT!



Wipe up spilled fuel immediately with a clean, dry, soft cloth, as the fuel may harm painted surfaces or plastic parts.



IMPORTANT!

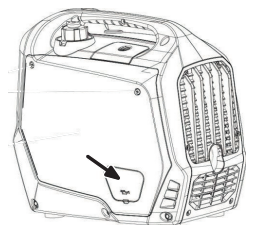


Be sure to observe the expiration date of the gasoline. If the generator is not going to be used for an extended period, always drain the gasoline from the carburetor and, if necessary, from the fuel tank. Deposits in the fuel system can lead to engine malfunctions.

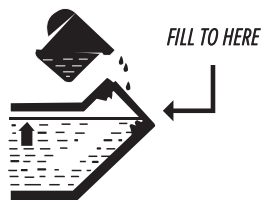
CHECK THE OIL LEVEL

Generator is transported without the motor oil. Please don't start the engine without filling the sufficient amount of motor oil.

1. Open the service cover (See fig).
2. Unscrew the oil dipstick and wipe it out with a clean cloth.
3. Fill the crankcase with engine oil. The recommended amount of oil for each model is indicated in the specification chart.
4. Insert the dipstick without screwing it in.



5. Check the oil level by a mark on the oil dipstick.
6. Add oil if its level is below the mark on the oil dipstick.
7. Screw on the dipstick.



Recommended motor oil: SAE 10W30, SAE 10W40.

Recommended motor oil grade: API Service SG type or higher.

Motor oil quantity: 0.6 l.

GETTING STARTED

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Before starting the engine, make sure that the rated power of power consumers matches with the power of generator. Do not exceed the nominal power of the generator. **Do not connect any devices before you start the engine!**



IMPORTANT!



Do not change the controller settings in terms of the amount of fuel or speed governor (this adjustment was made at the factory). Otherwise, this may result in changes in the engine operation or its failure.



ATTENTION – DANGER!



When drawing power between the rated and maximum power levels, the generator must not run for longer than 5 seconds. This is common, for example, when starting the electric motor. The required starting power of the motor must not exceed the maximum starting power of the generator.



ATTENTION – DANGER!



Standby generators should not run continuously (e.g. by adding fuel to the tank or connecting a large fuel tank) or longer than recommended: 4-6 hours for gasoline generators (depending on load).

This material is for informational purposes only and does not constitute a manual for installing the equipment or connecting it to the mains, but we strongly recommend that you read the instructions below. Equipment connection must always be carried out by a certified electrician responsible for the installation and electrical connection of the equipment according to local laws and regulations. The manufacturer assumes no liability for improper connection of the equipment or for any material or physical damage that may result from improper installation, connection or operation of the equipment.

COMMISSIONING

1. Fill the crankcase with engine oil. The recommended amount of oil for each model is indicated in the specification chart.
2. Check oil level with an oil dipstick. It should be between the MIN and MAX marks on the oil dipstick.
3. Check fuel level.
4. Check the air filter for correct installation.

IN THE FIRST 20 OPERATING HOURS OF THE GENERATOR, THE FOLLOWING REQUIREMENTS SHOULD BE MET:

1. During commissioning, do not connect power consumers, the power of which exceeds 50% of the nominal (operating) power of the device.
2. After the first 20 operating hours, be sure to change the oil. It is better to drain oil while the engine is still hot after operation to ensure quick and complete oil draining.
3. Check and clean the air filter, fuel filter and spark plug.

ENGINE START



IMPORTANT!



Useful tip: If the engine stalls shortly after starting or does not start at all, we recommend draining deposits from the carburetor and checking the oil level. The generator is equipped with a low oil level indicator, and the engine will stop if the engine oil level is too low.



IMPORTANT!



Deposits from the carburetor's float chamber should be drained regularly. If the generator is not going to be used for an extended period, close the fuel tap and drain the gasoline from the carburetor to prevent possible deposits from forming inside the carburetor.

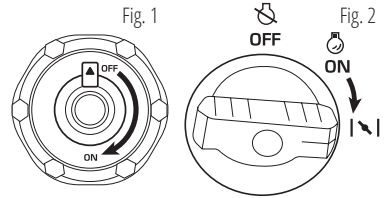
1. Check oil level.
2. Check fuel level.
3. Open the vent on the fuel cap to the "ON" position (Fig. 1).
4. Turn the multifunctional engine switch to the I «Air choke» position (Fig.2).

In this position:

a. Ignition circuit is on. **b.** Fuel valve is open. **c.** Air choke is closed.

(If the engine is warm, no need to turn to Choke position, turn immediately to "ON" position).

5. Pull the manual starter until a slight resistance is felt, then pull it toward you relatively sharply. Slowly turn the manual starter by hand, do not release it abruptly.
6. Set the multifunctional engine switch to the «ON» position (Fig. 2).
7. Wait 1-2 minutes and connect electrical appliances.



IMPORTANT!



Useful tip: to ensure long-term operation of the generator engine, it is important to observe the following tips:

- Before connecting the load, allow the engine to run for 1-2 minutes to warm it up.
- When disconnecting the load after lengthy operation, do not turn off the generator. Allow the generator to run idle for 1-2 minutes so that it cools down.



ATTENTION – DANGER!



Do not connect two or more devices at a time. The start-up of many devices requires high power. Devices should be connected one at a time according to their power rating. Do not connect any power consumers within the first 2 minutes after the generator has been started.

FUNCTIONAL DESCRIPTION OF INVERTER GENERATORS

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It is forbidden to start the generator with the ECONOMY MODE ON. Economy mode should be turned on only after starting the generator and only with a low load. Failure to comply with this requirement may result in generator failure and void warranty repair.

ECONOMY MODE FUNCTION

1. Start the engine.
2. Set the Economy Mode switch to "ON".
3. Plug the device into an AC outlet.
4. Make sure the AC indicator light is on.
5. Turn on the electrical device.



IMPORTANT!



Economy Mode should be disabled when starting the generator and should only be activated at loads up to 20% of the rated power so that the speed can be kept lower at light loads to save fuel.

The voltage across the inverter module's capacitors is kept lower in Economy Mode, which saves fuel at low loads. However, connecting more powerful power consumers can lead to overload and voltage distortion until the engine reaches the required speed. Turn off Economy Mode if you want to connect more powerful power consumers.



IMPORTANT!



Ensure that the starting power of electrical appliances with motors does not exceed the maximum power of the generator.

STOPPING THE ENGINE

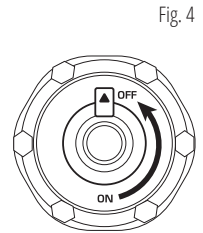
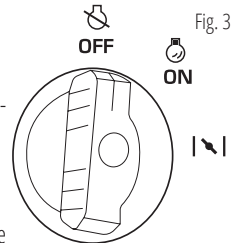
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DISCONNECT ALL DEVICES BEFORE STOPPING THE GENERATOR!

Do not stop the generator with the devices turned on. This may disable the generator or devices connected to it!

TO STOP THE ENGINE, PROCEED AS FOLLOWS:

1. Turn off all devices.
2. Allow the generator to run idle for approx. 1-2 minutes.
3. Set the multifunctional engine switch to the "OFF" position (Fig.3).
4. Allow the generator to cool down.
5. Unplug the devices.
6. After the generator stops, allow it to cool down and close the air vent on the fuel cap (set to «OFF»), as shown in Fig. 4.



TECHNICAL MAINTENANCE WORKS

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This manual compliance! You can find a list of service center addresses on the website of exclusive importer:
www.konner-sohnen.com

TECHNICAL MAINTENANCE WORKS

Unit	Action	At each start	First month or 20 operating hours	Every 3 months or 50 operating hours	Every 6 months or 100 operating hours	Every year or 300 operating hours
Motor oil	Level check	✔				
	Replacement		✔	✔		
Air filter	Check /Cleaning	✔	✔	✔		
	Replacement				✔	
Spark plug	Cleaning		✔	✔		
	Replacement				✔	
Fuel tank	Level check	✔				
	Cleaning					✔
Fuel filter	Check (clean out)		✔	✔		
	Replacement				✔	

- If the generator often operates at high temperature or high load, the oil should be replaced every 25 operating hours.
- If the engine often runs in dusty or other harsh conditions, clean the air filter every 10 operating hours.
- If you missed the maintenance time, perform it as soon as possible to save the generator engine.



IMPORTANT!

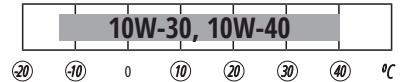


The manufacturer shall not be liable for any damage caused by failure to perform maintenance work.

RECOMMENDED OILS

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Use oils designed for four-stroke cycle vehicle engines SAE10W-30, SAE10W-40. Motor oils with other viscosity levels, may be used only if the average air temperature in your region does not exceed the limits of the temperature range, specified in the table.



Upon oil level decrease it is necessary to add the required quantity in order to provide the correct generator operation. It is necessary to check the oil levels according to technical maintenance schedule. The detailed description of oil filling and draining can be found in the full version of the manual.

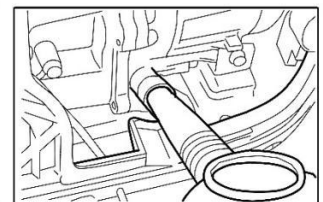
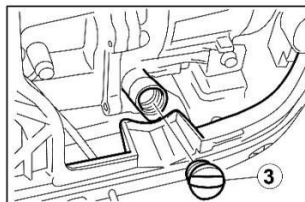
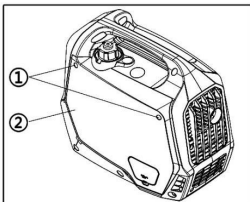
ENGINE OIL REPLACEMENT OR ADDING



ATTENTION - DANGER!



Do not drain engine oil immediately after stopping the generator. The oil will be too hot. It's dangerous! Allow the engine to cool slightly, and drain the warm oil. Oil will drain faster and easier from a warm engine.



1. Place the generator on a flat surface
2. Loosen the screws (1), remove the cover of generator (2).
3. Put the generator on a platform, and tilt the machine in the direction of oil guide groove.
4. Put the drain pan under the machine. Tilt the generator and drain all the oil.
5. Place the generator to a level position and add fresh oil. Install the oil gauge and the generator cover back, check that the bolts are tighten.



ATTENTION – DANGER!



Do not tilt the generator when topping up engine oil. This can cause the crankcase to overflow and damage the engine. Make sure that foreign objects do not get into the crankcase.

AIR FILTER TECHNICAL MAINTENANCE

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Air filter cleaning is to be performed each 50 hours of the generator operation (every 10 hours in unusually dusty conditions).

CLEANING THE FILTER (FIG.1 IN THE ANNEX):

1. Unscrew the bolts (1) and remove cover (2).
2. Open the clips on the top cover of the air filter.
3. Remove the sponge filter element.
4. Remove all dirt inside the empty air filter housing.
5. Clean the filter element thoroughly in warm soapy water.
6. Dry the sponge filter.
7. Soak a dry filter element in engine oil, then squeeze out excess oil.

SPARK PLUGS TECHNICAL MAINTENANCE

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Spark plug has to be intact, without soot deposits and to have a correct gap.

SPARK PLUG VERIFICATION (FIG.2 IN THE ANNEX):

1. Remove the cap from the spark plug.
2. Remove the spark plug by means of a corresponding spanner.
3. Examine the spark plug. If it is shattered – it is necessary to replace it. For model KSB 32i S - A5RTC (TORCH / LD) spark plug or CR7HSA(NGK) equivalent is recommended.
4. Measure the gap. It has to be within range 0.6-0.8 mm.
5. In case of repeated use, the spark plug has to be cleaned by means of a metal brush. After that – set the correct gap.

DAMPER AND FLAME ARRESTER MAINTENANCE

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The engine and damper will get very hot after the generator has been started. Do not touch the engine or damper with any part of your body or clothing during inspection or repair until they have cooled down.

See Fig.1 in the Annex: Remove the screws and then pull the protective cover towards you. Loosen the bolts and remove the cover, screen and flame arrester of the damper. Descale the screen and flame arrester of the damper with a wire brush. Inspect the screen and flame arrester of the damper. Replace them if they are damaged. Replace the flame arrester. Replace the screen and cover of the damper. Replace the cover and tighten the screws.



IMPORTANT!



Match the protrusion of the flame arrester to the hole in the pipe damper.

**IMPORTANT!****Never use gasoline while smoking or in the immediate vicinity of an open flame.**

1. Remove the fuel tank cap and fuel filter.
2. Clean the filter with gasoline.
3. Wipe the filter and replace it.
4. Replace the fuel tank cap.
5. Make sure that the fuel tank cap is tight.

FUEL FILTER TECHNICAL MAINTENANCE

1. Unscrew the bolts (1), remove the cover (2), and drain the fuel (3).
2. Loosen the clips (4) while holding them and remove the hose (5) from the fuel tank.
3. Remove the fuel filter (6).
4. Flush the filter with fresh gasoline.
5. Allow the filter to dry out and put it back in the fuel tank.
6. Mount the hose and clamp and then open the fuel valve to check for leaks.
7. Replace the cover and tighten the screws.

STORAGE**IMPORTANT!****The generator must be stored and transported with a closed vent at all times!**

Storage room has to be dry and free from dust deposits. Storage room also has to be locked away from children and animals. It is recommended to store and use the generator at temperature of -20°C to +40°C. Avoid direct sunlight, rain on the generator.

**IMPORTANT!****Warning! Generator is to remain ready for operation at all times. Therefore in case of device malfunctions, they are to be repaired before dismantling the generator for storage.****IMPORTANT!****Before long-term storage of the generator during the engine work close the fuel valve and let the engine to elaborate gasoline from carburetor. Wait until engine stops itself.****BEFORE LONG-TERM GENERATOR IDLE TIME – PERFORM THE FOLLOWING ACTIONS:**

- Generator and engine external parts (especially the cooling radiators) are to be thoroughly cleaned.
- Carburetor float chamber screw has to be removed and the chamber – drained.
- Remove the spark plug.
- Oil drain screw is to be removed and the oil – drained.
- Pour one teaspoon of motor oil to the cylinder (5-10 ml). After that – pull the starter cord for a few times, to let the oil equally distribute on the cylinder walls.
- Install the spark plug.
- Pull the starter handle until you feel the resistance. to let the piston relocate to the upper pressure tact point.
- Smoothly release the starter handle.

**IMPORTANT!****We recommend filling the fuel tank only 70% to avoid fuel spillage during generator operation and transportation .**

For easy generator transportation use packaging, which generator was sold in. Secure the box with the generator so that it does not tip over during transportation. Before moving the generator drain the fuel.

WEEE DIRECTIVE COMPLIANCE (2012/19/EU)

This product is subject to the European Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). The inverter generator must not be disposed of together with household waste. At the end of its service life, the product must be taken to an authorized collection point for electrical and electronic equipment for proper treatment, recovery, and recycling. The generator housing is made of plastic and should be recycled in accordance with local regulations. The packaging materials, including the cardboard box, are recyclable and should be disposed of through appropriate recycling systems.



Typical failures	Possible reason	Solution
Engine does not starting	Engine starting swinch set to OFF position	Set the engine starting switch to ON
	Fuel valve set to off position	Turn the valve to ON position
	Air flap is opened	Shut the air flap
	No fuel	Add fuel
	Low-quality or dirty fuel is in engine	Change the fuel
	Sparking plug smoked or corrupted distance between contacts is not nominal	Clean or replace the plug; set proper distance between contacts
Low engine power / heavy starting	Dirt in fuel tank	Clean the fuel tank
	Dirt in the air filter	Clean the air filter
	Water in a fuel tank/ carburetor; carburetor is jammed	Empty the fuel tank, carburetor
	Distance between contacts of a sparking plug is not nominal	Set proper distance between contacts
Engine overheated	Cooling fins are dirty	Clean the cooling fins
	Air filter is dirty	Clean the air filter
No voltage while working engine	Circuit breaker is active	Turn on the cricuit breaker
	Connected cables are corrupted	Check the cables; if using extension cord, change it
	Plugged device failure	Try to connect other devices
Connected devices are not working while generator is running	Generator is overloaded	Unplug some devices to reduce load
	Short circuit occured in one of the devices connected	Unplug that device to restore the stability of a system
	Air filter is dirty	Clean the air filter
	Repetitions of an engine are lower than nominal	Contact the service center

The international manufacturer warranty is 1 year. The warranty period starts from the date of purchase. In cases when warranty period is longer than 1 year according to local legislation please contact your local dealer. The Seller which sells the product is responsible for granting the warranty. Please contact the Seller for warranty. Within the warranty period, if the product fails because of defects in the production process, it will be exchanged on the same product or repaired.

All faults caused by the manufacturer during the warranty period will be eliminated free of charge. Warranty repair is carried out only if you have a fully completed warranty card, the Buyer's signature of acceptance of the warranty terms, as well as a document supporting the purchase (cash receipt, sales slip or invoice). In the absence thereof, as well as in the event of errors or corrections not authenticated by the seller's seal or illegible inscriptions in the warranty card or tear-off coupon, no warranty repair is carried out, no objections to quality are accepted and the warranty card is withdrawn by the service center as invalid. The device is accepted for repair clean and full.

WARRANTY DOES NOT COVER:

- If the user has failed to comply with the instructions in this manual.
- If the product features damaged or missing identification stickers or labels, serial numbers, etc.
- If product malfunction was due to improper transportation, storage and maintenance.
- In case of mechanical damages (cracks, chips, impact and fall marks, deformation of housing, power cord, plug or any other components), including those resulting from the freezing of water (ice formation), provided there are foreign objects inside the unit.
- If the product has been improperly installed and connected to the mains supply or misused.
- If the claimed malfunction cannot be diagnosed or demonstrated.
- If proper operation of the product can be restored following cleaning from dust and dirt, appropriate adjustment, maintenance, oil change, etc.
- If the product is used for business related purposes.
- If faults are detected, which have been caused by product overload. Signs of overload are molten or discolored parts as a result of high temperatures, damaged cylinder or piston surfaces, degraded piston rings or connecting rod bushes.
- The warranty does not cover the failure of the product automatic voltage regulator due to careless handling or mishandling.
- If faults are detected, which have been caused by instability of the user's power grid.
- If there are faults caused by contamination or fouling such as contamination of the fuel, oil or cooling system.
- If electrical cables or plugs show signs of mechanical or thermal damage.
- In the event of foreign liquids and objects, metal chips, etc. inside the product.
- If the malfunction is caused by the use of non-original spare parts and materials, oils, etc.
- If there are two or more faulty units that are not interconnected.
- If the damage was caused by natural factors such as dirt, dust, humidity, high or low temperature, natural disasters.
- In case of simultaneous failure of the rotor and stator.
- For wear parts and accessories (spark plugs, nozzles, pulleys, filter and safety elements, batteries, detachables, belts rubber seals, clutch springs, axles, hand starters, grease, mountings, working surfaces, hoses, chains, and tires).
- To preventive maintenance (cleaning, greasing, washing), installation and adjustment.
- If the product was tampered with, independently repaired or modified.
- In case of malfunctions resulting from normal wear and tear as a result of long-term use (end of life).
- If product operation was not stopped and continued after detecting a malfunction.
- Batteries supplied with equipment are covered by a warranty of three months.
- When using low-grade or inappropriate fuel.



Fig. 1

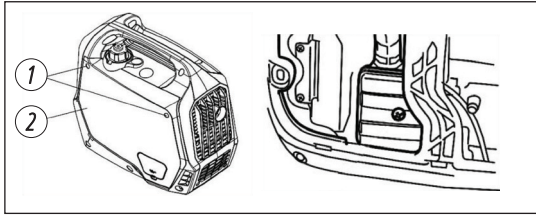


Fig. 2

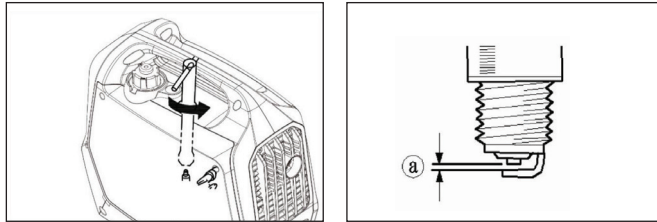


Fig. 3

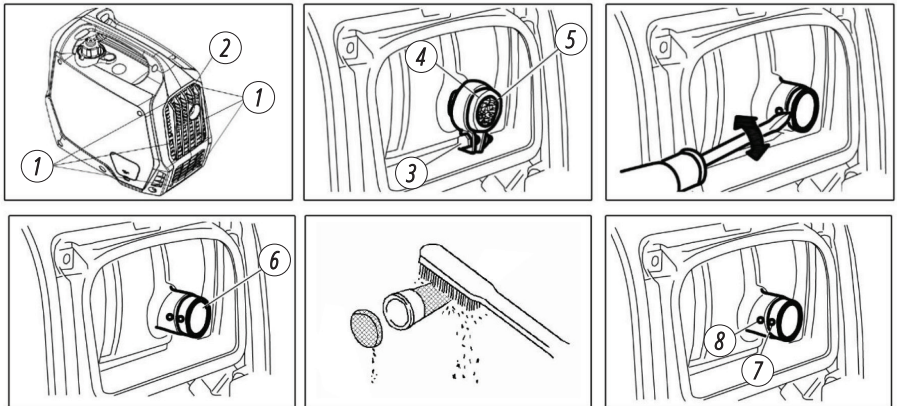
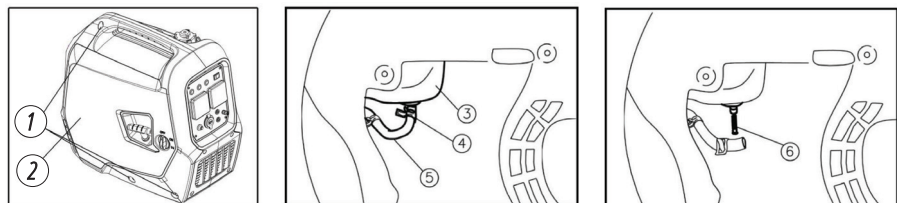


Fig. 4



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